KAUTSCHUK.COM PRODUCT BULLETIN

IsoQure TT as Adhesive Additive for Plastisols

Starting Formulation

USF CASE

Prime coat for laminating PVC to polyester, polyamide, aramide fabrics for light weight conveyor belts, transmission belts, coated fabrics canopies, tents, sunblinds, rainwear, hoses.

ADHESIVE ADDITIVE

Step 1: Prepare a blend of

- 50 parts IsoQure TT (powder, D50 = 5 to 7 μ m) and
- 50 parts plasticizer,

homogenize the blend with a three-roll-mill or by a dissolver blade. Filter if necessary.

Step 2: Add the following additives to 100 parts plastisol and mix separately

- 3 to 5 parts Bonding Agent/Haftvermittler TN/N
- 6 to 12 parts of the 50/50 blend of IsoQure TT and plasticizer

NOTES

The mixture shows a restricted pot life of a few days depending on the composition of the resin (copolymer), plasticizer, additives, etc.

SUPPLIERS

2. Bonding Agent TN/N Lanxess

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